in length. This length inequality causes one flop's clock to arrive slightly before or after the other flop's clock.

Clock skew is the term used to characterize differences in edge timing between multiple clock inputs. Skew caused by wiring delay variance can be effectively minimized by designing a circuit so that clock distribution wires are matched in length. A more troublesome source of clock skew arises when there are too many clock loads to be driven by a single source. Multiple clock drivers are necessary in these situations, with small variations in electrical characteristics between each driver. These driver variances result in clock skew across all the flops in a synchronous design. As might be expected, clock skew usually reduces the frequency at which a synchronous circuit can operate.

Clock skew is subtracted from the nominal clock period for setup time analysis purposes, because the worst-case scenario shown in Fig. 1.17 must be considered. This scenario uses the same logic circuit in Fig. 1.16 but shows two separate clocks with 1 ns of skew between them. The worst timing occurs when the destination flop's clock arrives before that of the source flop, thereby reducing the amount of time available for the D-input to stabilize. Instead of the circuit having zero margin with a 20-ns period, clock skew increases the minimum period to 21 ns. The extra 1 ns compensates for the clock skew to restore a minimum source to destination period time of 20 ns. A slower circuit such as this one is not very sensitive to clock skew, especially after backing off to 40 MHz for timing margin as shown previously. Digital systems that run at relatively low frequencies may not be affected by clock skew, because they often have substantial margins built into their timing analyses. As clock speeds increase, the margin decreases to the point at which clock skew and interconnect delay become important limiting factors in system design.

Hold time compliance can become more difficult in the presence of clock skew. The basic problem occurs when clock skew reduces the source flop's apparent t_{CO} from the destination flop's perspective, causing the destination's input to change before t_H is satisfied. Such problems are more prone in high-speed systems, but slower systems are not immune. Figure 1.18 shows a timing diagram for a circuit with 1 ns of clock skew where two flops are connected by a short wire with nearly zero propagation delay. The flops have $t_{CO} = 2$ ns and $t_H = 1.5$ ns. A scenario like this may be experienced when connecting two chips that are next to each other on a circuit board. In the absence of clock skew, the destination flop's input would change t_{CO} after the rising clock edge, exceeding t_H by 0.5 ns. The worst-case clock skew causes the source flop clock to arrive before that of the destination flop, resulting in an input change just 1 ns after the rising clock edge and violating t_H .

Solutions to skew-induced t_H violations include reducing the skew or increasing the delay between source and destination. Unfortunately, increasing a signal's propagation delay may cause t_{SU} violations in high-speed systems.



FIGURE 1.17 Clock skew influence on setup time analysis.



FIGURE 1.18 Hold-time violation caused by clock skew.

Hold time may not be a problem in slower circuits, because slower circuits often have paths between flops with sufficiently long propagation delays to offset clock skew problems. However, even slow circuits can experience hold-time problems if flops are connected with wires or components that have small propagation delays. It is also important to remember that hold-time compliance is not a function of clock period but of clock skew, t_{CO} , and t_{H} . Therefore, a slow system that uses fast components may have problems if the clock skew exceeds the difference between t_{CO} and t_{H} .

1.12 CLOCK JITTER

An ideal clock signal has a fixed frequency and duty cycle, resulting in its edges occurring at the exact time each cycle. Real clock signals exhibit slight variations in the timing of successive edges. This variation is known as *jitter* and is illustrated in Fig. 1.19. Jitter is caused by nonideal behavior of clock generator circuitry and results in some cycles being longer than nominal and some being shorter. The average clock frequency remains constant, but the cycle-to-cycle variance may cause timing problems.

Just as clock skew worsens the analysis for both t_{SU} and t_{H} , so does jitter. Jitter must be subtracted from calculated timing margins to determine a circuit's actual operating margin. Some systems are more sensitive to jitter than others. As operating frequencies increase, jitter becomes more of a problem, because it becomes a greater percentage of the clock period and flop timing specifications. Jitter specifications vary substantially. Many systems can tolerate 0.5 ns of jitter and more. Very sensitive systems may require high-quality clock circuitry that can reduce jitter to below 100 ps.



FIGURE 1.19 Clock jitter.